

## HP METAQUENCH 88 MARQUENCHING OILS

## **DESCRIPTION**

Metaquench 88 is a hot quenching oil with exceptional ageing stability coupled with distortion control properties . The product consists of highly refined base oil fortified with performance additives and detergent components for long lasting performance , sludge removal etc. Recommended for use in higher temperature for better dimensional control.

## **SALIENT FEATURES**

- A high and uniform rate of cooling during initial quenching phase.
- Faster speed ensures proper and uniform hardness
- Slower in the convection phase to avoid the distortion problems.
- Consistently bright finish of the components.

## **PHYSICO-CHEMICAL PROPERTIES**

PROPERTIES	UNIT	TEST METHOD	Values
Kinematic Viscosity ര 40°C	CST	ASTM D 445	90 (Typical)
Viscosity Index , Min		ASTM D 2270	95
Flash Point, (COC) , Min	°C	ASTM D 92	250
Pour Point , Max	°C	ASTM D 97	-12
Cu.Strip Corrosion @ 100°C, Max 3hrs		ASTM D 482	1
GM Quenchometeer Seconds			13.4 (Typical)
Total Acidity, Mg KOH/g of oil , Max		ASTM D 974	0.1
Volatility , % MASS , Max	% Wt	IS 1212	0.5